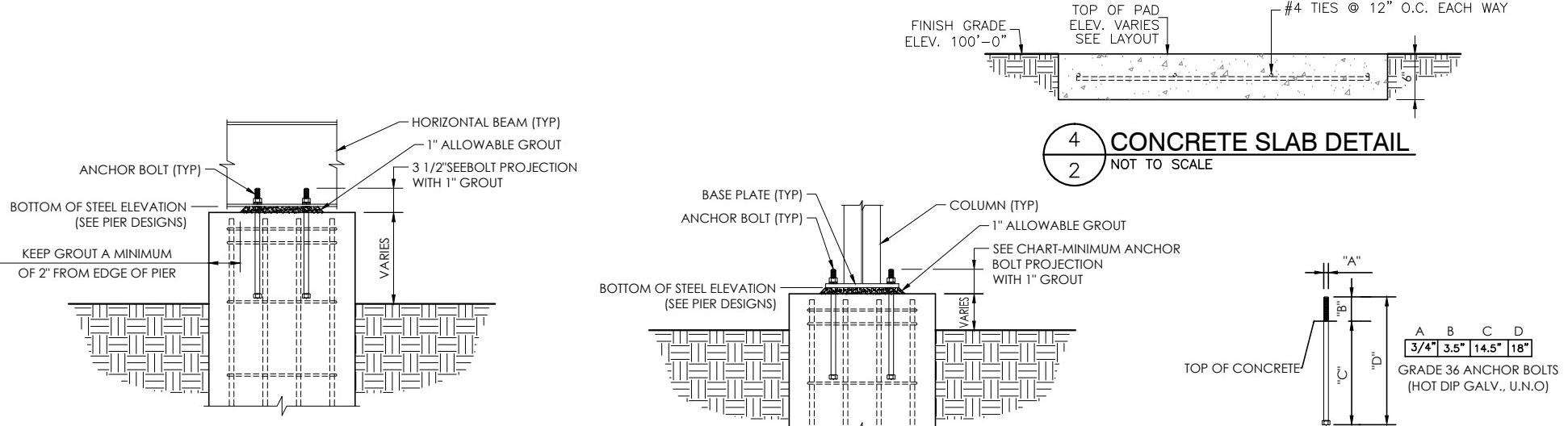


NOTE:

1. PROVIDE MECHANICAL MOUNTING W/ VANDAL RESISTANT FASTENERS PROVIDE ADHESIVE MOUNTING SYSTEM WHEN ATTACHED TO GLAZING.
2. PRIMARY ENTRANCED TO RECEIVE ROOM IDENTIFICATION SIGN, SECONDARY ENTRANCES TO HAVE ROOM NUMBER U.N.O. REFER ACCESSIBILITY PLAN AND DOOR SCHEDULE.

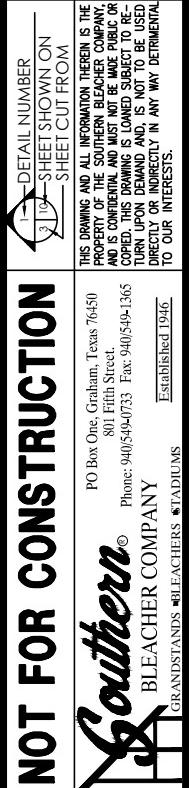
6 AUTHORIZED PERSONNEL
7 NOT TO SCALE



5 ANCHOR BOLT DETAIL
NOT TO SCALE

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
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17sd076



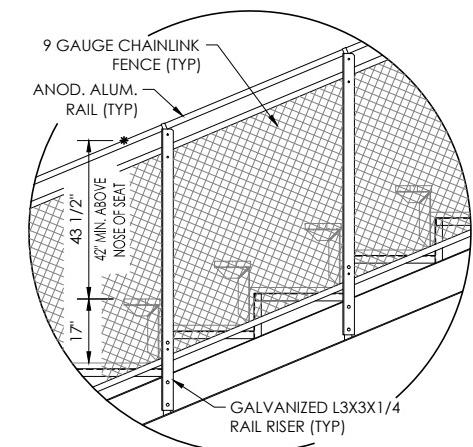
PO Box One, Graham, Texas 76450
801 Fifth Street, Phone: 940/549-0733 Fax: 940/549-1365
Established 1946

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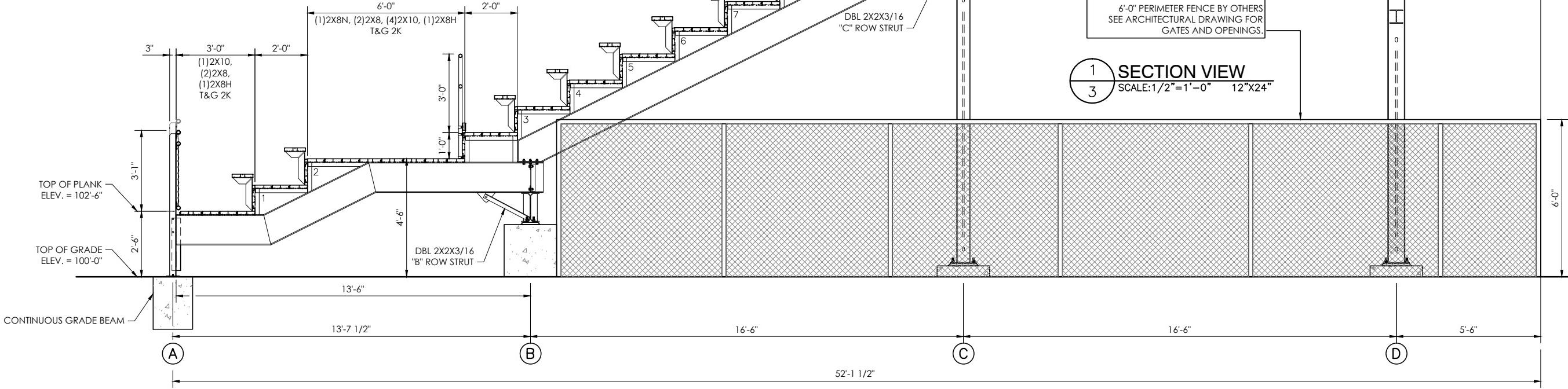
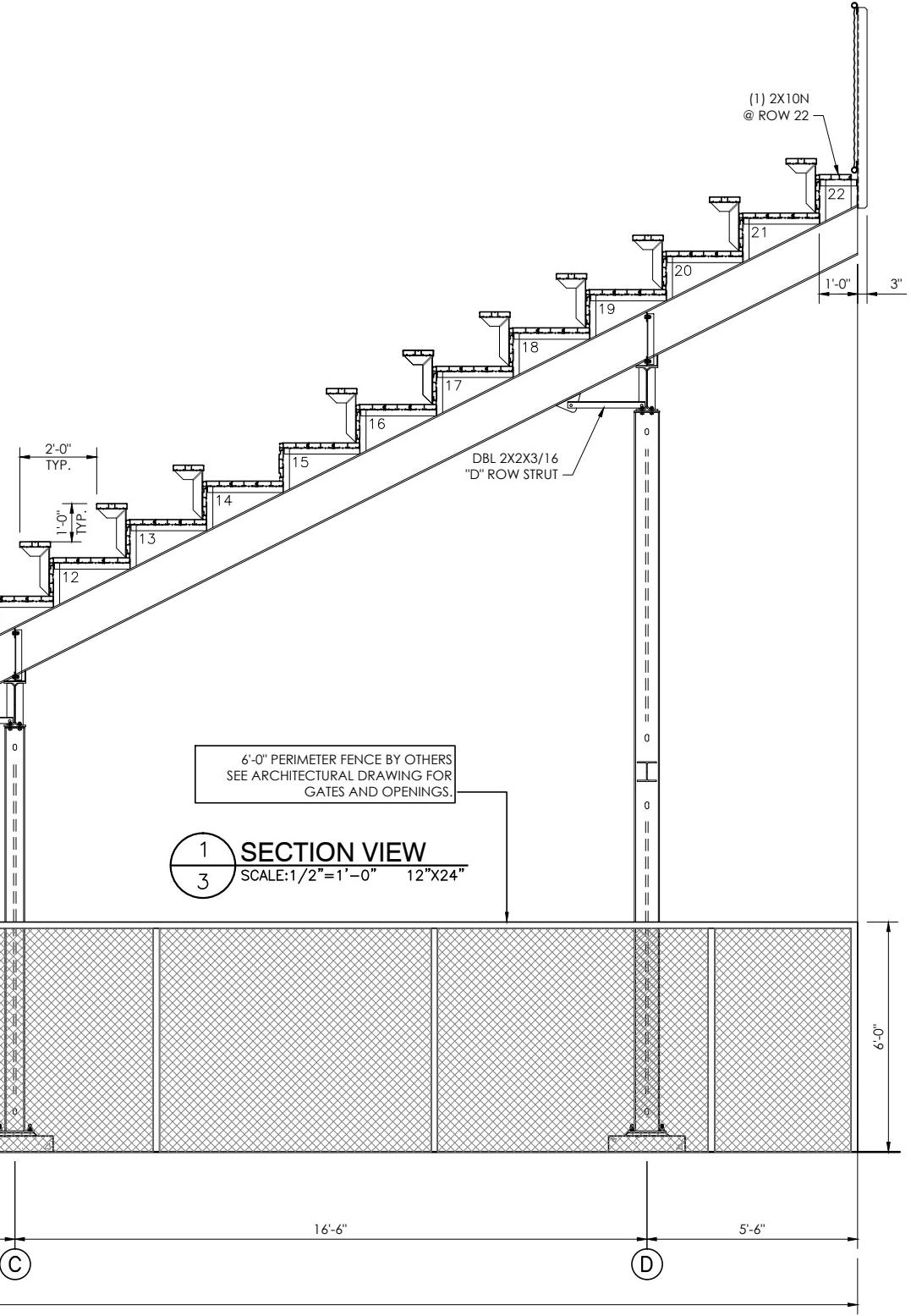
DESIGN LOADING
 TREAD & SEAT AREA 100psf UNIFORM LIVE LOAD.
 SEAT (VERTICAL) 120 lbs/lf.
 SEAT (HORIZONTAL SWAY) 24lbs/lf PARALLEL AND
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 TREAD - STAIR AND AISLE TREADS - MINIMUM CONCENTRATED LOAD OF
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 HANDRAIL & GUARDRAIL 50 lbs/lf IN ANY DIRECTION AT THE TOP.
 HANDRAIL & GUARDRAIL 200 lbs CONCENTRATED IN ANY DIRECTION.
 GUARDS, INFILL COMPONENTS - 50LBS PER SQFT IN HORIZONTAL DIRECTION
 SNOW LOADS AS PER STATE ADOPTED CODE
 WIND LOADS AS PER STATE ADOPTED CODE
 SEISMIC LOADS AS PER STATE ADOPTED CODE

NOTES

- 1 ALL STRUCTURAL AND MISCELLANEOUS STEEL SHALL CONFORM TO THE FOLLOWING A.I.S.C. STANDARDS
 PLATE UP TO 1/2" THICK = A36
 PLATE U.N.O. = A572 GRADE 50
 ANGLE = A36/A36M GRADE 50
 WIDE FLANGE = A992 Fy=50 ksi
 CHANNEL = A36/A36M GRADE 50
 ROD = A36/A529 GRADE 50
 TUBE = A500 GRADE "B" 46 ksi
- 2 WELDS ARE ALL AROUND WITH TYPE ER70S-6
 WIRE MIG.
- 3 ALL STEEL TO BE HOT DIPPED GALVANIZED
 TO A.S.T.M. A-123-89 ae1.
- 4 STRUCTURAL BOLTS ARE HOT DIPPED GALV. AND
 ARE EQUAL TO OR GREATER THAN A-307.
- 5 NO CONNECTIONS UTILIZING HIGH STRENGTH
 BOLTS ARE CLASSED AS SLIP CRITICAL.
- 6 ANODIZED ALUMINUM RAIL IS 1 1/4" NOMINAL
 PIPE SIZE. (1 5/8" O.D.)
- 7 SOUTHERN BLEACHER COMPANY AS A MANUFACTURER AND
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 TIGHTENED A SNUG TIGHT CONDITION AS SPECIFIED BY AISC.



2 TYPICAL SIDE RAILING
 3 SCALE:1/2"=1'-0"



NOT FOR CONSTRUCTION

1 DETAIL NUMBER
 2 SHEET NUMBER
 3 SHEET CUT ON

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Southern
 BLEACHER COMPANY
 GRANDSTANDS ■ BLEACHERS ■ STADIUMS

SECTION VIEW (HOME)
 12" RISE X 24" TREADS / 22 ROWS
 TITLE: EL MONTE UNION H.S. DISTRICT
 EL MONTE HIGH SCHOOL
 EL MONTE, CALIFORNIA

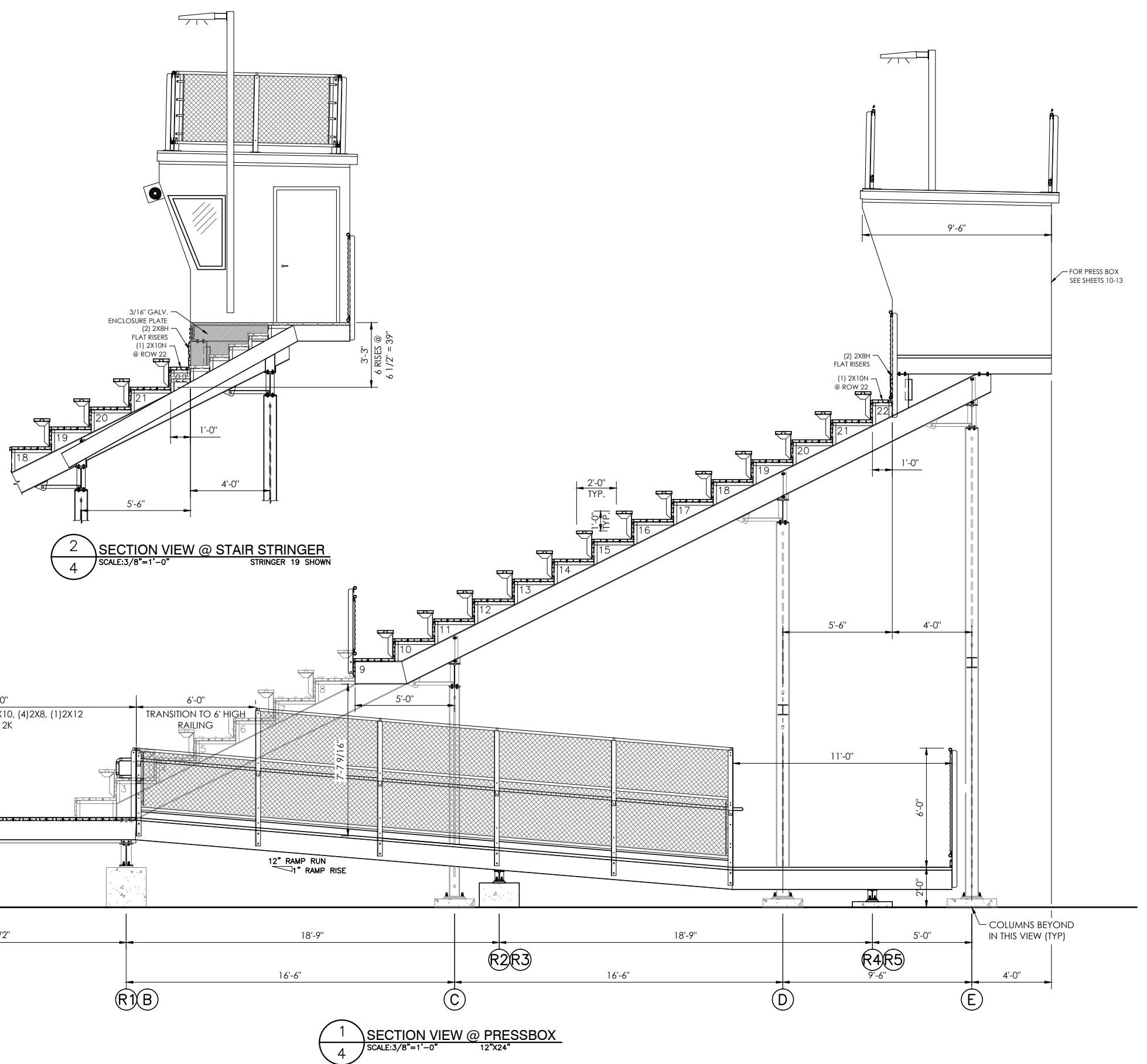
REV BY DATE: 3/20/17
 DRAWN: JGS
 CHECKED: ECM/DMG
 JOB NUMBER: 17sd076
 SHEET 3 OF 14



DESIGN LOADING
 TREAD & SEAT AREA 100psf UNIFORM LIVE LOAD.
 SEAT (VERTICAL) 120 lbs/lf.
 SEAT (HORIZONTAL SWAY) 24lbs/lf PARALLEL AND
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 TREAD - STAIR AND AISLE TREADS - MINIMUM CONCENTRATED LOAD OF
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 SNOW LOADS AS PER STATE ADOPTED CODE
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NOTES

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- 4 STRUCTURAL BOLTS ARE HOT DIPPED GALV. AND ARE EQUAL TO OR GREATER THAN A-307.
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- 7 SOUTHERN BLEACHER COMPANY AS A MANUFACTURER AND INSTALLER OF GRANDSTAND SEATING IS NOT AUTHORIZED TO CERTIFY PLANS AS ADA COMPLIANT. HOWEVER, TO THE BEST OF OUR KNOWLEDGE THESE PLANS MEET OR EXCEED ADA REQUIREMENTS FOR QUANTITY OF ADA SEATING, ACCESS/EGRESS TO ADA SEATING, & DISPERSAL OF ADA SEATING.
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NOT FOR CONSTRUCTION

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 2 - SHEET NUMBER
 3 - SHEET SHOWN ON
 SHEET CUT FROM

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PO Box One, Graham, Texas 76450

801 Fifth Street, P.O. Box 940

Fax 940/549-0733

Established 1946

SECTION VIEW @ PRESS BOX (HOME)
 12' RISE X 24' TREADS / 22 ROWS
 EL MONTE UNION H.S. DISTRICT
 EL MONTE HIGH SCHOOL
 EL MONTE, CALIFORNIA

REV BY DATE	DESCRIPTION
3/20/17	JGS ECM/DMG
JOB NUMBER	17sd076
SHEET	4
OF	14

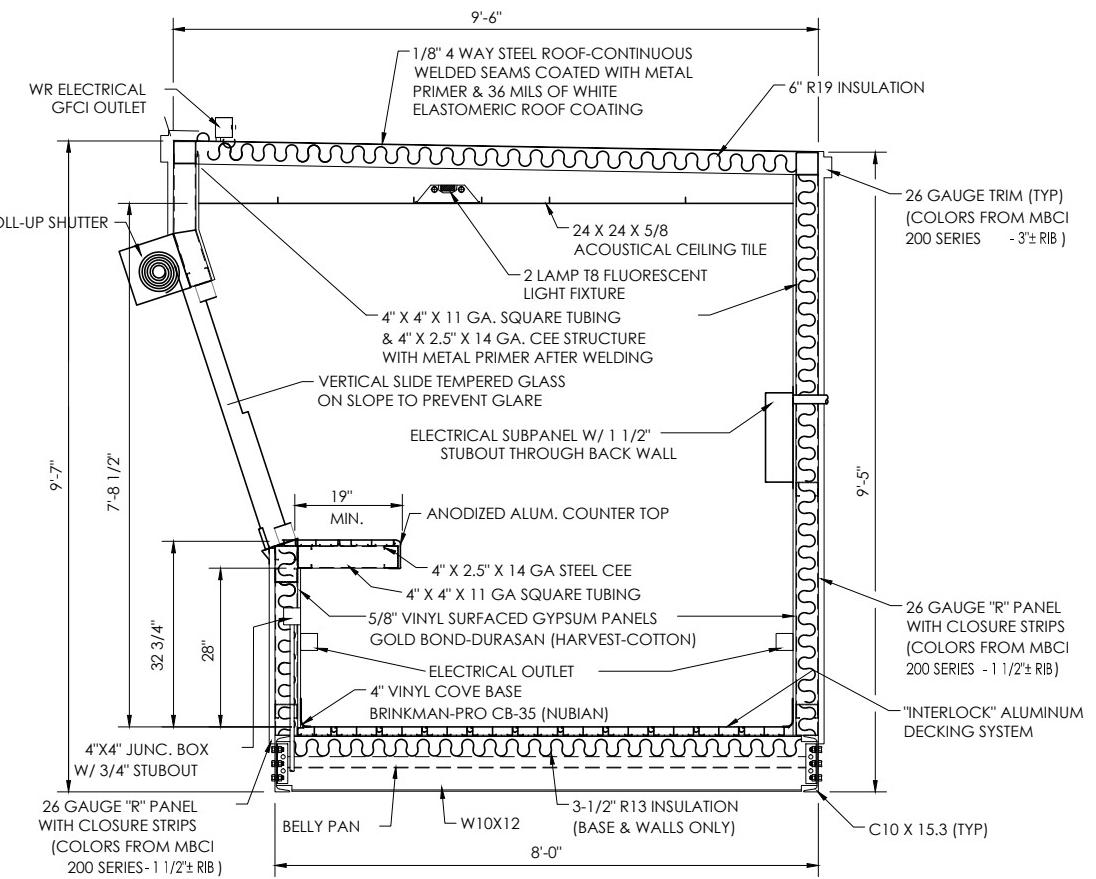
1 - DETAIL NUMBER
 2 - SHEET NUMBER
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 801 Fifth Street, Phone: 940/549-0733 Fax: 940/549-1365
 Established 1946



NOT FOR CONSTRUCTION

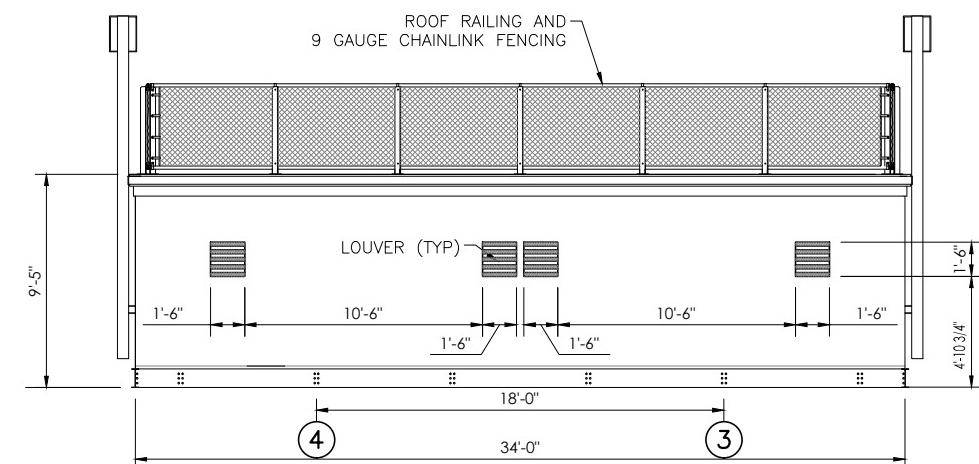


4 SECTION VIEW
 5 SCALE: 3/4"=1'-0"

NOTES:
 WALL PANELS ARE ATTACHED WITH #12 TEK SCREWS - 6" O.C.
 AT THE TOP AND BOTTOM OF THE PANELS AND 12" O.C. AT ANY
 INTERMEDIATE BRACE.

LAP SCREWS ARE PLACED AT EACH END OF THE PANELS, AT THE
 INTERMEDIATE SUPPORTS, AND AT THE MID POINT BETWEEN
 SUPPORTS (TEK #14)

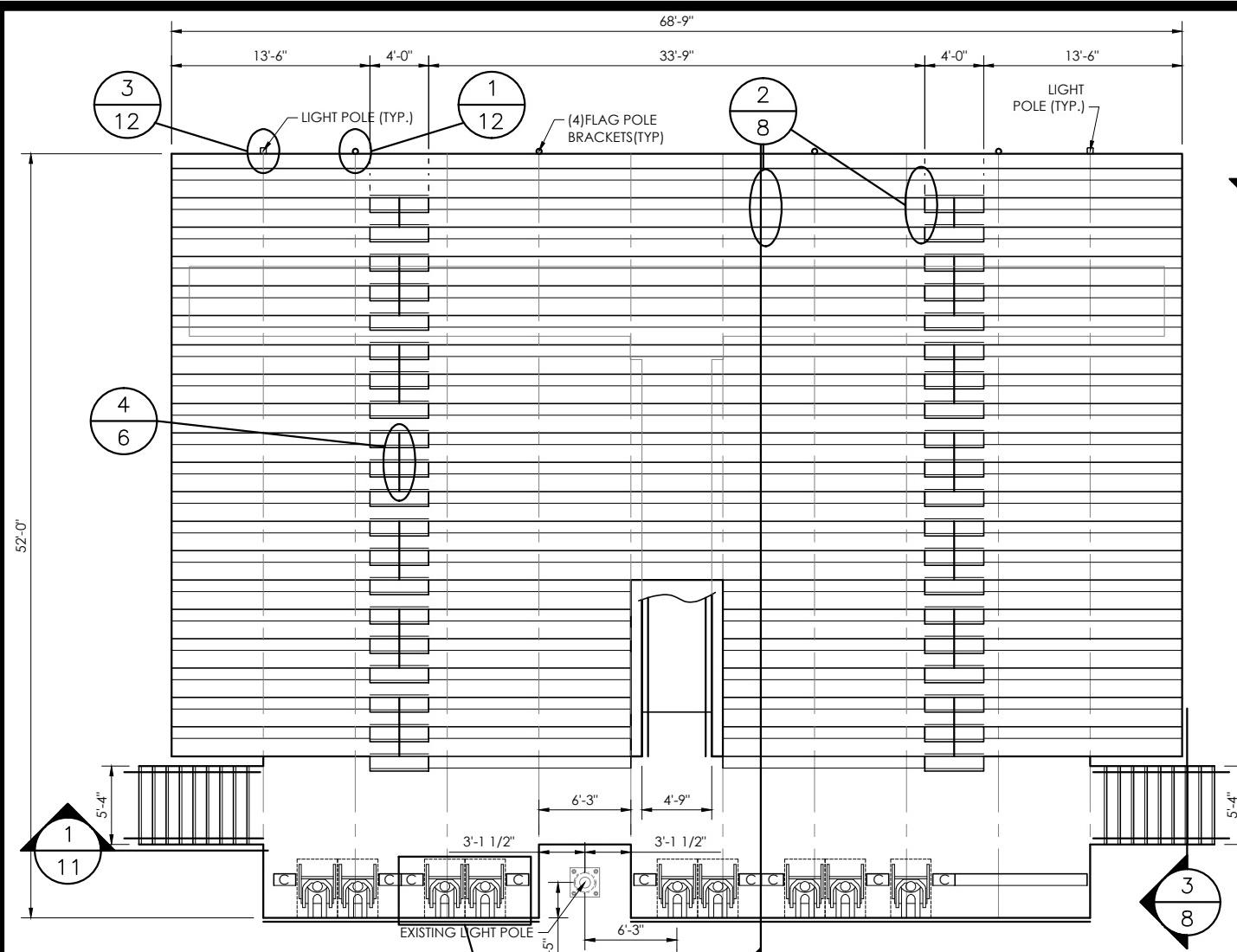
7 PRESSBOX BASE TRIM DETAIL
 5 NOT TO SCALE



3 FRONT ELEVATION VIEW
 5 SCALE: 1/4"=1'-0"

4 REAR ELEVATION VIEW
 5 SCALE: 1/4"=1'-0"

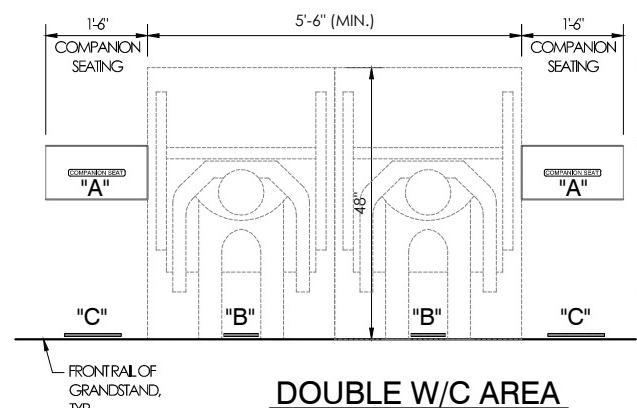
SECTION VIEW	PRESS BOX (HOME) 12" RISE x 24" TREADS / 22 ROWS
REV BY DATE	DESCRIPTION
3/20/17	EL MONTE UNION H.S. DISTRICT
3/20/17	EL MONTE HIGH SCHOOL
3/20/17	EL MONTE, CALIFORNIA
JOB NUMBER	17sd076
SHEET	5
OF	14



SEATING LAYOUT (VISITOR)

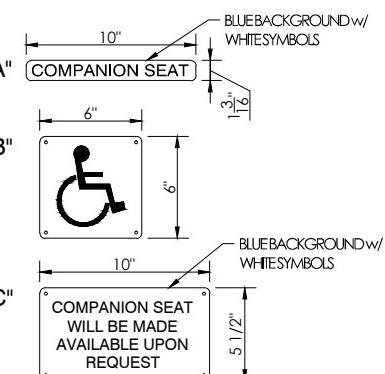
SCALE: 3/16"=1'-0"

**805 TOTAL NET 18" SEATS
9 TOTAL NET 18" COMPANION SEATS
9 TOTAL NET 33" WHEELCHAIR SPACES
823 TOTAL SEATING CAPACITY**

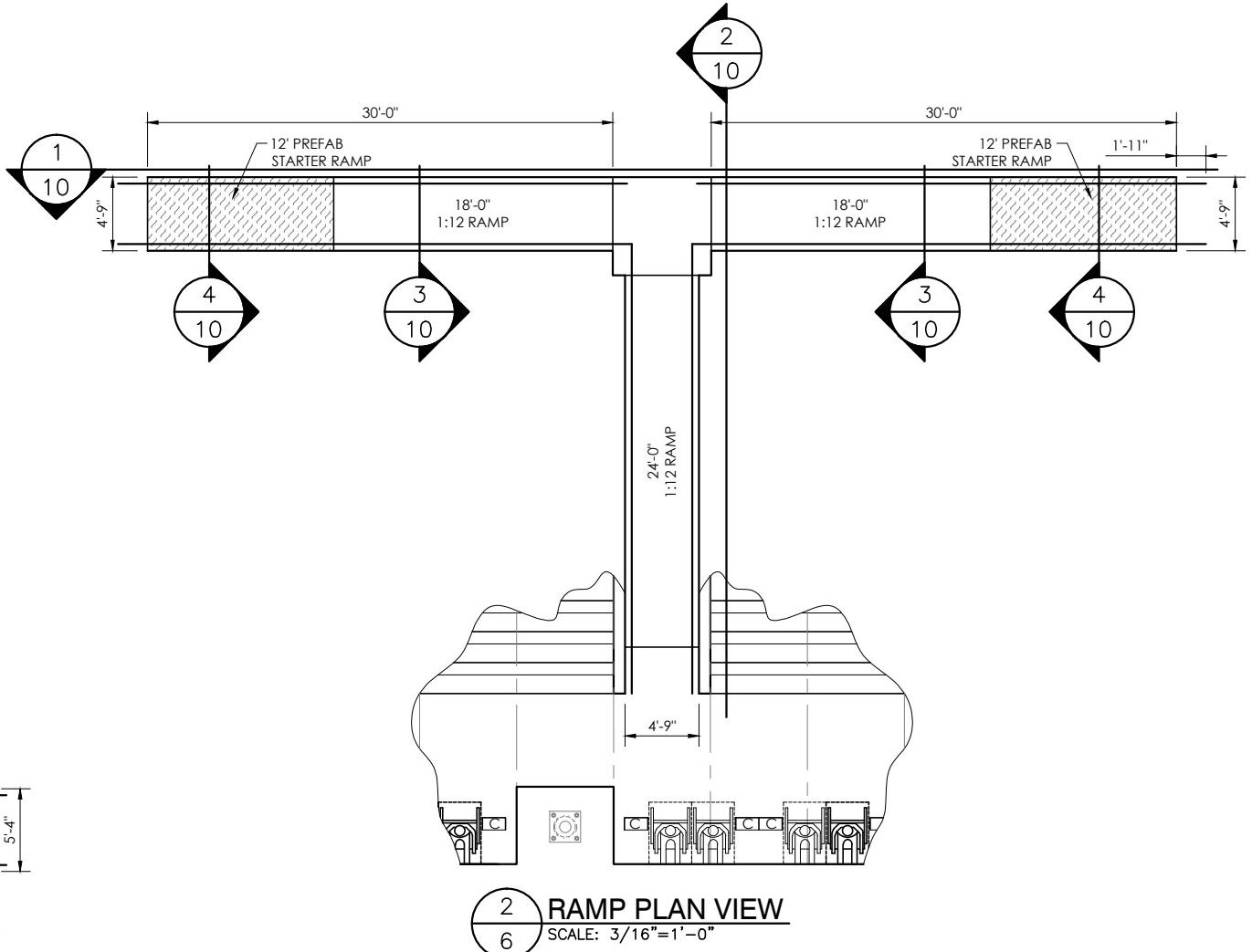


DOUBLE W/C AREA

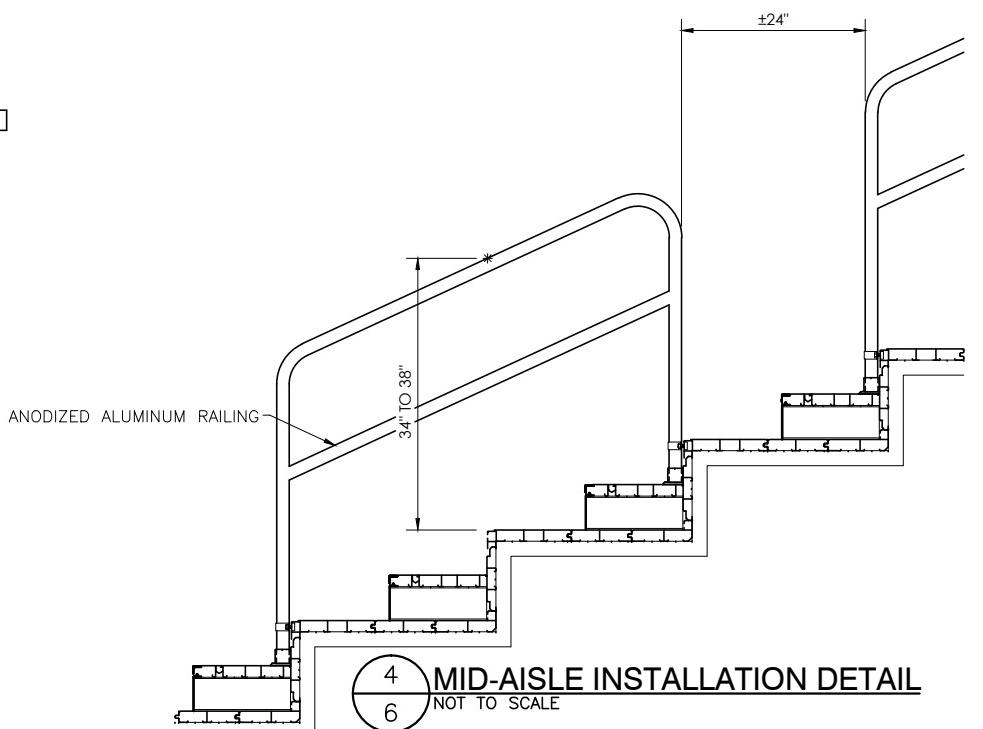
SIGN DETAIL
NOT TO SCALE



SIGNAGE TYP. @ WHEELCHAIR AREAS
A = COMPANION: 1 3/8" X 10" PLASTIC
B = ACCESSIBLE: 6" X 6" 0.040 ALUM.
C = COMPANION: 5 1/2" X 10" 0.040 ALUM.



RAMP PLAN VIEW
SCALE: 3/16"=1'-0"



MID-AISLE INSTALLATION DETAIL
NOT TO SCALE

1 - DETAIL NUMBER
1 - SHEET SHOWN ON
1 - SHEET CUT FROM

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BLEACHER STANDS • GRANDSTANDS

Established 1946

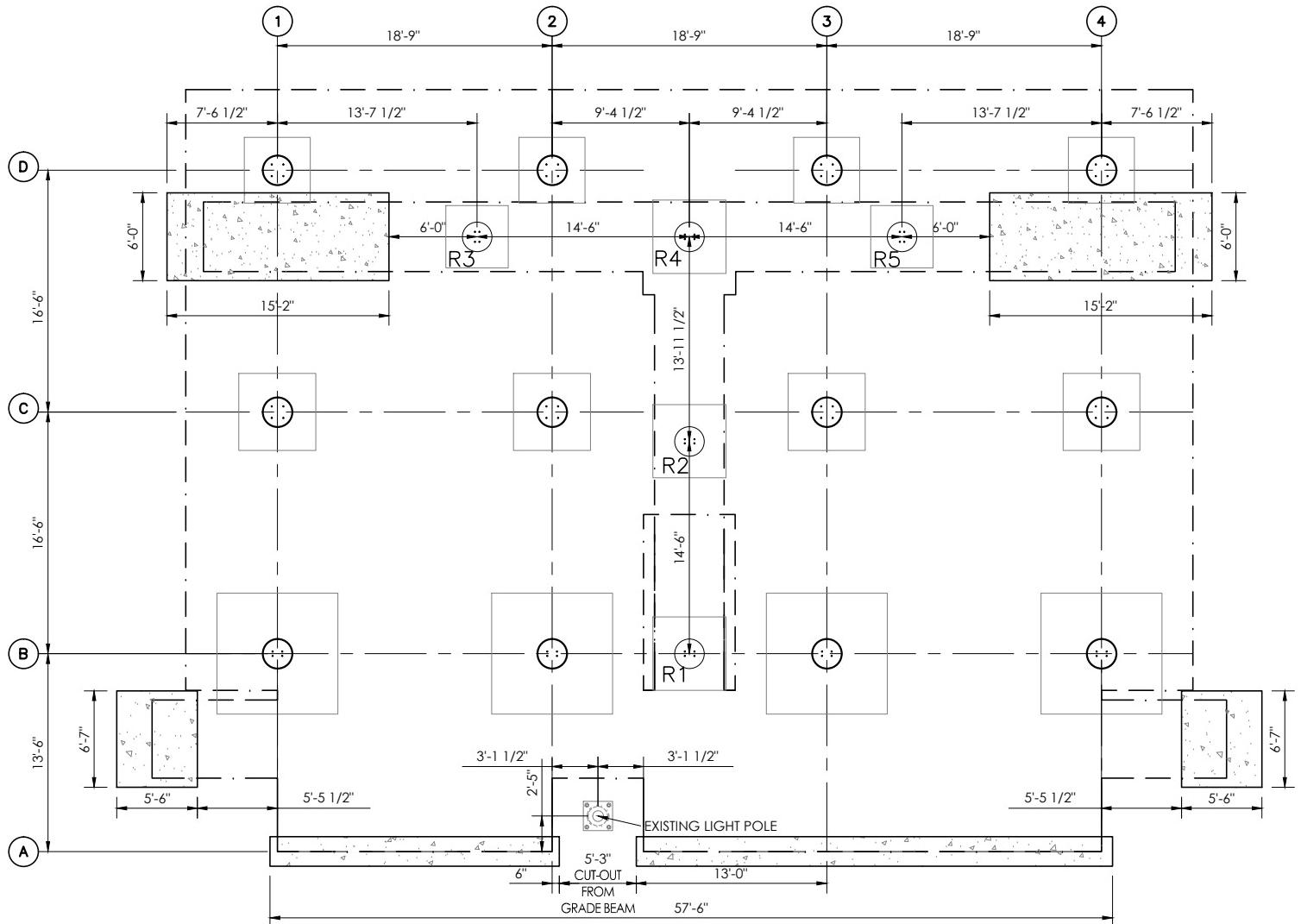
SEATING LAYOUT (VISITOR)
24" TREADS / 22 ROWS X 68'-9"

EL MONTE UNION H.S. DISTRICT

EL MONTE HIGH SCHOOL

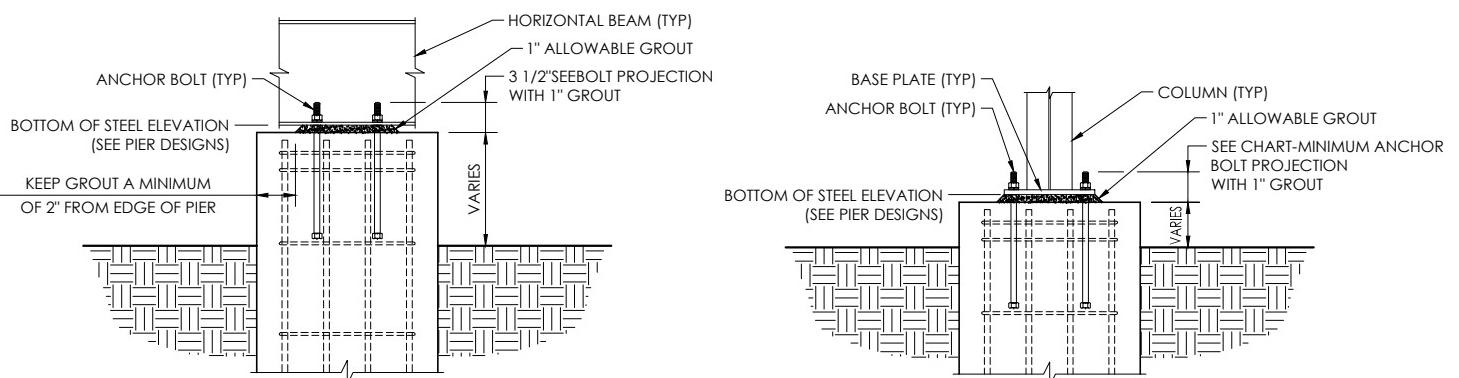
EL MONTE, CALIFORNIA

REV BY DATE USE DESCRIPTION
3/20/17 JGS ECM/DMG
JOB NUMBER 17sd076
SHEET 6 OF 14



FOOTING LAYOUT (VISITOR)

SCALE: $3/16'' = 1'-0''$

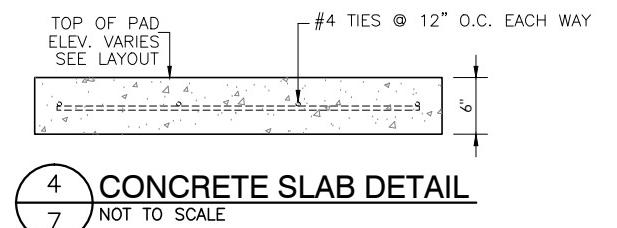


"B" ROW PIER TOP DETAIL

NOT TO SCALE

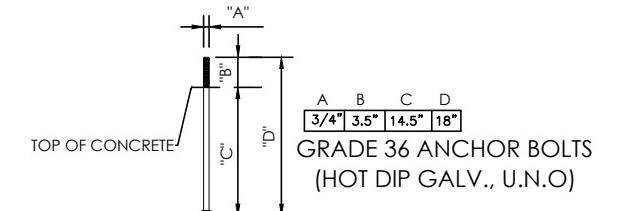
"C" & "D" ROW PIER TOP DETAIL

NOT TO SCALE



CONCRETE SLAB DETAIL

NOT TO SCALE



ANCHOR BOLT DETAIL

NOT TO SCALE

NOT FOR CONSTRUCTION

© Southern Bleacher Company Grandstands • Bleachers • Stadums

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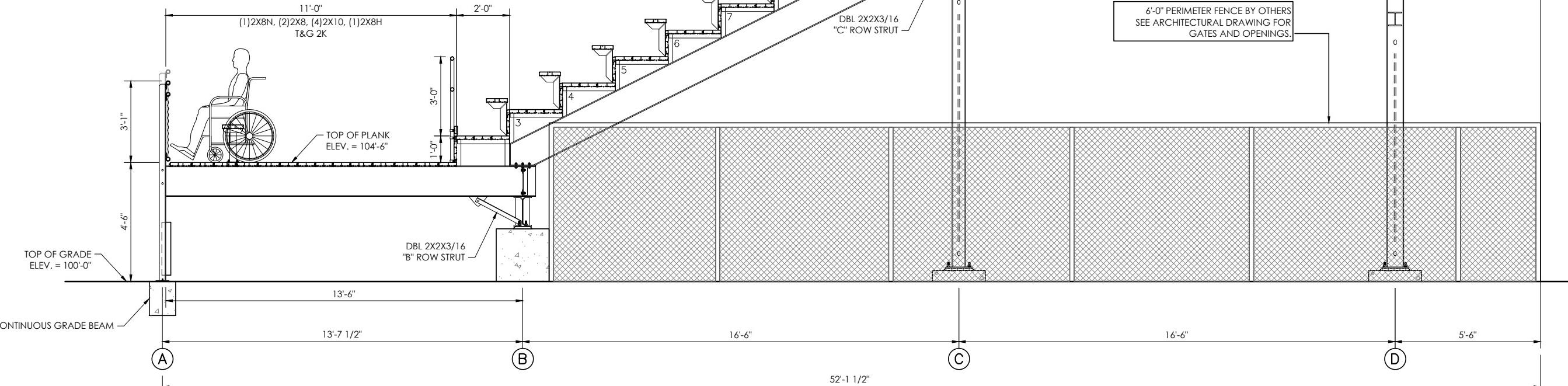
PO Box One, Graham, Texas 76450
801 Fifth Street, Phone: 940/549-0733 Fax: 940/549-1365
Established 1946

FOOTING LAYOUT (VISITOR)
24" TREADS / 22 ROWS X 68'-9"
TITLE: EL MONTE UNION H.S. DISTRICT
DRAWN BY: JGS
DATE: 3/20/17
JOB NUMBER: 17sd076
SHEET 7 OF 14

DESIGN LOADING
 TREAD & SEAT AREA 100psf UNIFORM LIVE LOAD.
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 GUARDS, INFILL COMPONENTS - 50LBS PER SQFT IN HORIZONTAL DIRECTION
 SNOW LOADS AS PER STATE ADOPTED CODE
 WIND LOADS AS PER STATE ADOPTED CODE
 SEISMIC LOADS AS PER STATE ADOPTED CODE

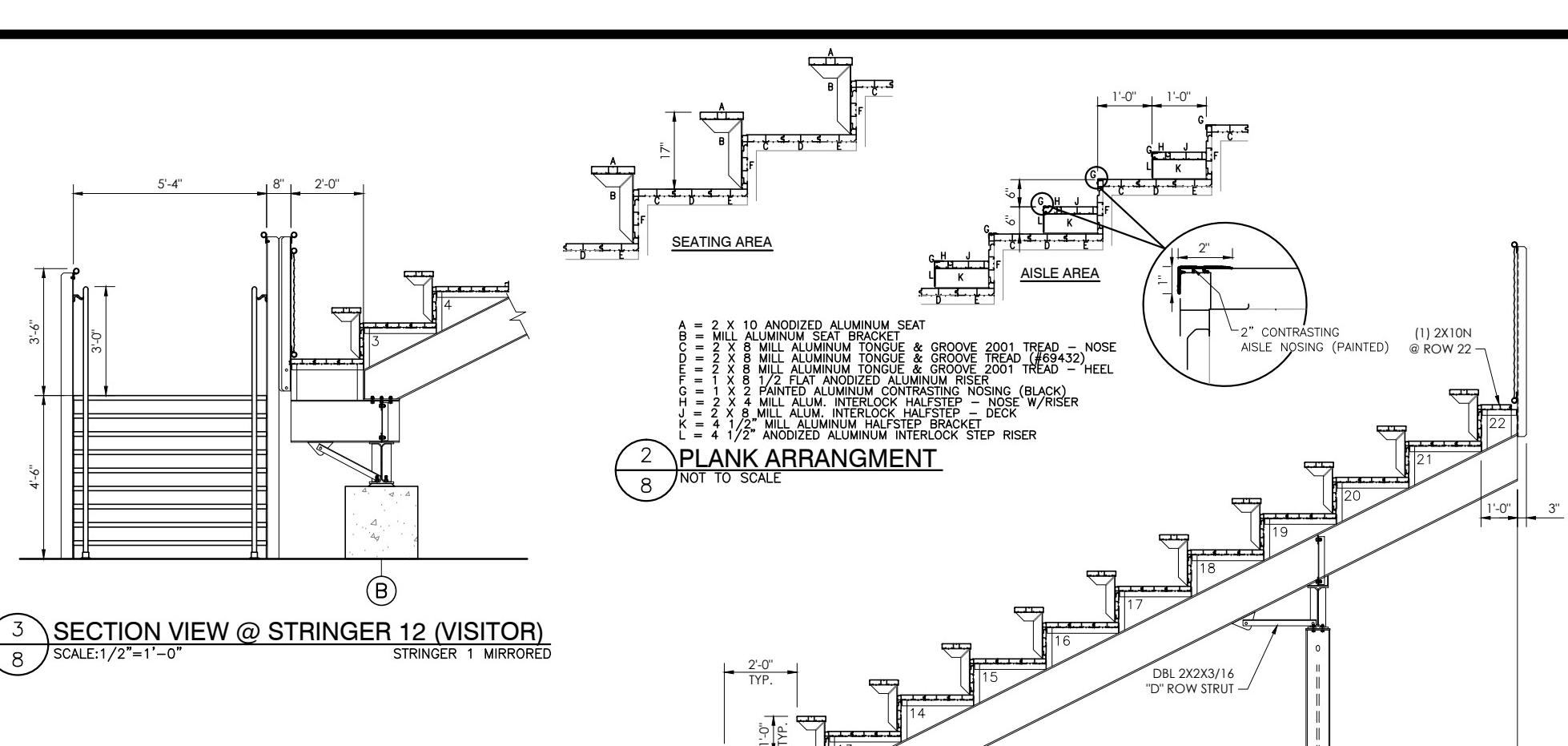
NOTES

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1
SECTION VIEW (VISITOR)
8
SCALE: 1/2" = 1'-0"
12" X 24"

3
SECTION VIEW @ STRINGER 12 (VISITOR)
8
SCALE: 1/2" = 1'-0"
STRINGER 1 MIRRORED



2
PLANK ARRANGEMENT
8
NOT TO SCALE

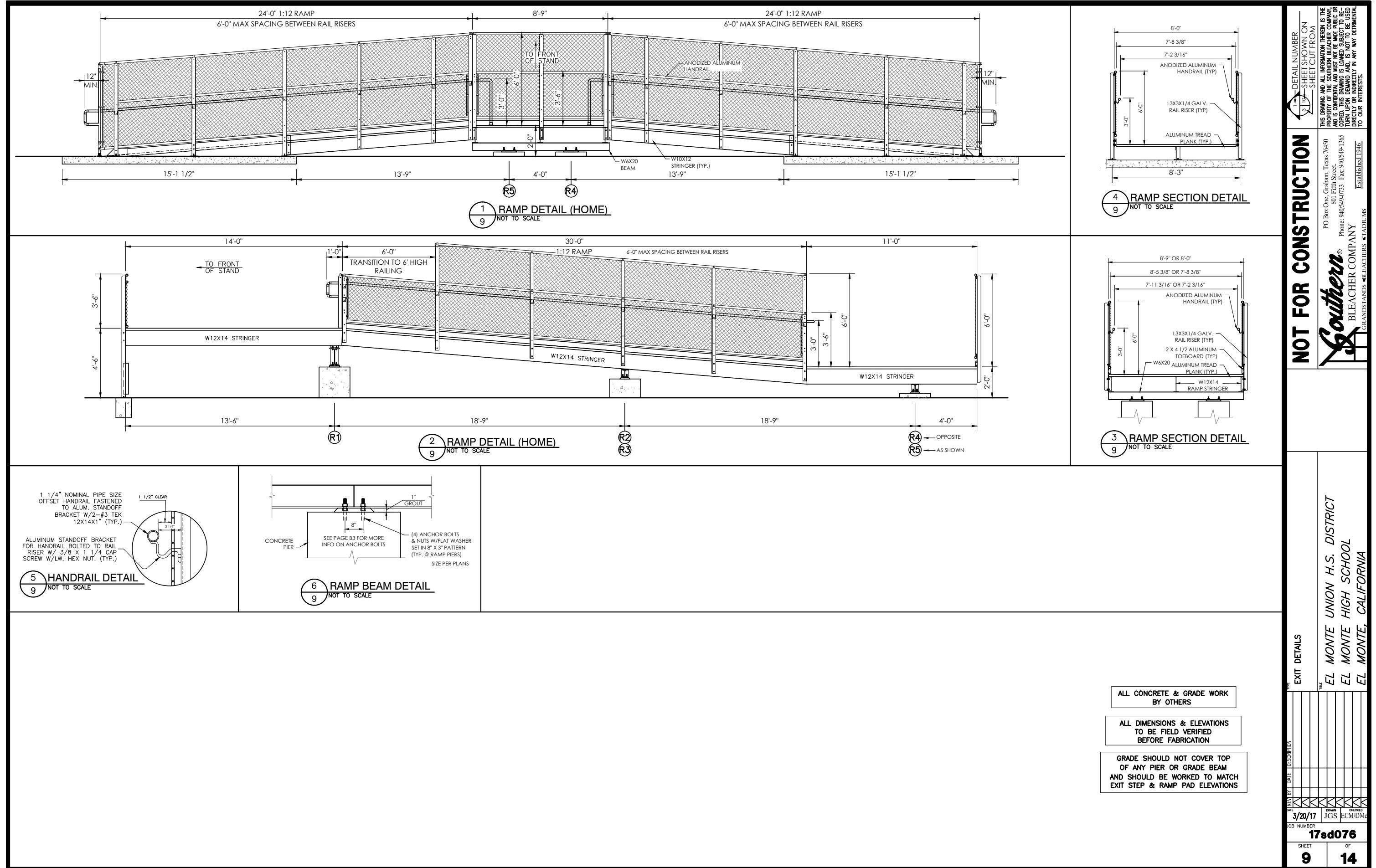
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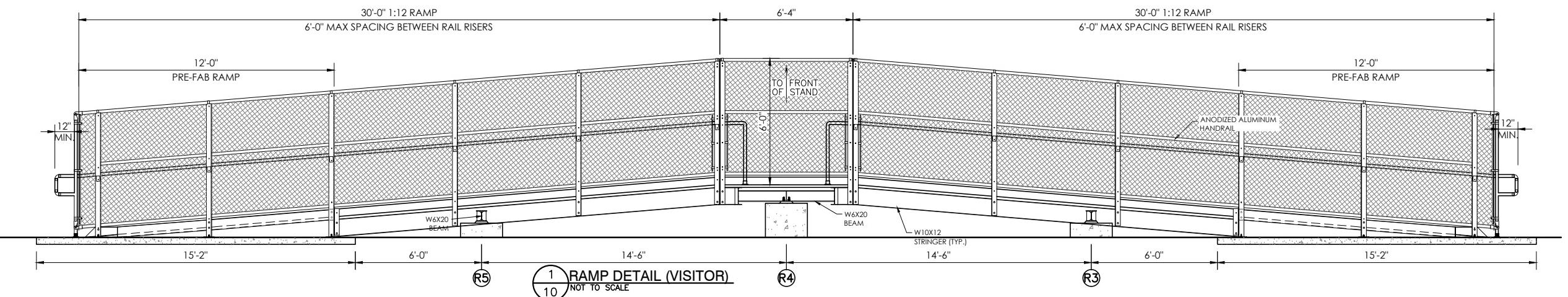
Southern Bleacher Company
 PO Box One, Graham, Texas 76450
 801 Fifth Street, Phone: 940/549-0733 Fax: 940/549-1365
 Established 1946
 BLEACHER COMPANY GRANDSTANDS ■ BLEACHERS ■ STADIUMS

SECTION VIEW (VISITOR)
 12" RISE X 24" TREADS / 22 ROWS
 EL MONTE UNION H.S. DISTRICT
 EL MONTE HIGH SCHOOL
 EL MONTE, CALIFORNIA

REV BY DATE DESCRIPTION
 3/20/17 JGS ECM/DMC
 JOB NUMBER 17sd076
 SHEET 8 OF 14

DETAIL NUMBER
 1-19
 SHEET SHOWN ON
 SHEET CUT FROM
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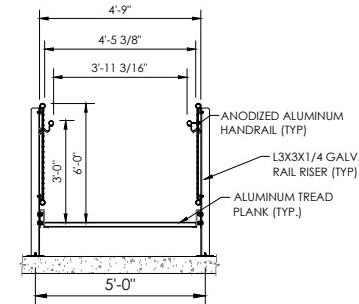
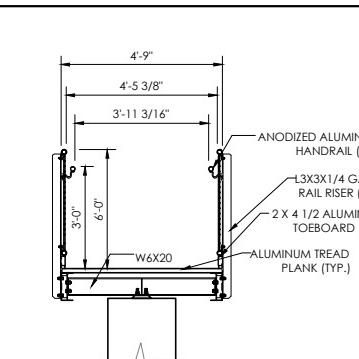
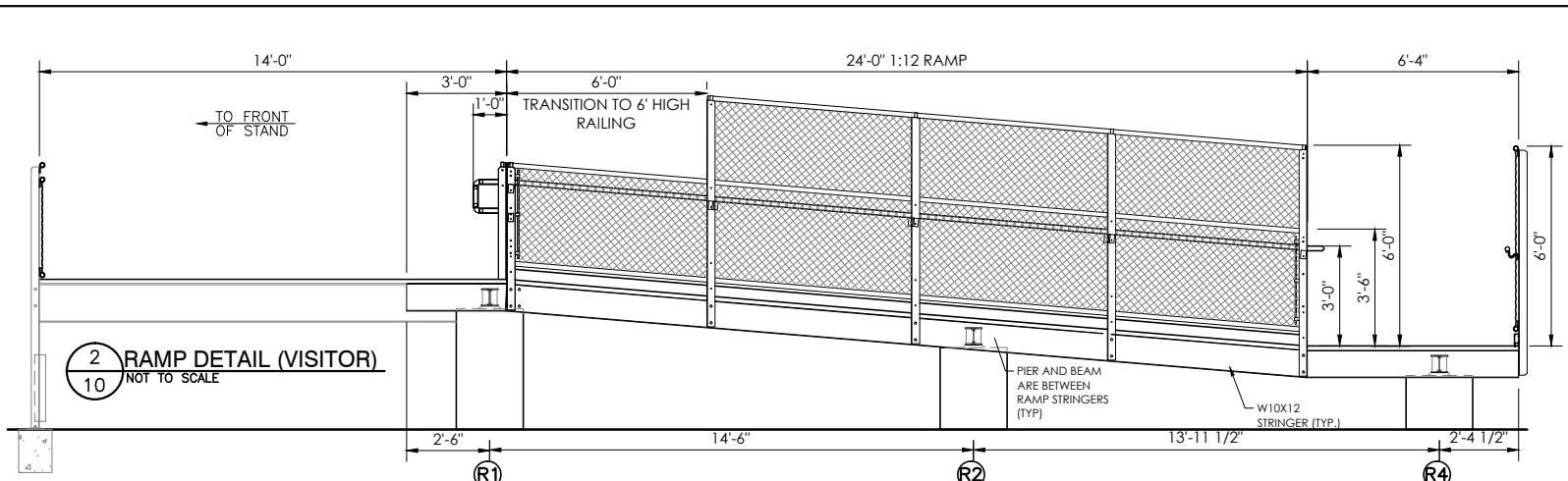
DETAIL NUMBER
SHEET SHOWN ON
SHEET CUT FROM

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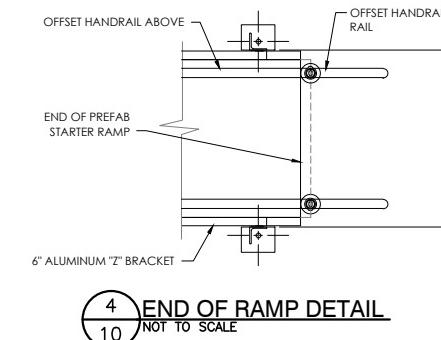
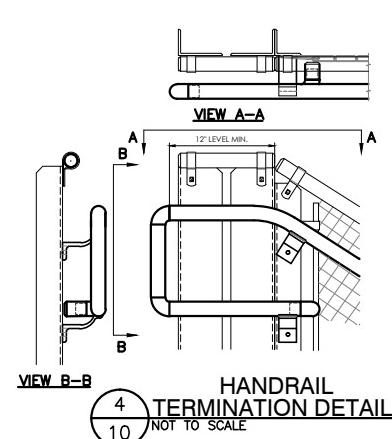
Established 1946

An advertisement for Southern Bleacher Company. The top half features the company name in a bold, serif font above a large, stylized graphic of a person sitting on bleachers. The bottom half contains descriptive text about their products.



3 RAMP SECTION DETAIL
10 NOT TO SCALE

4
10 RAMP SECTION DETAIL
NOT TO SCALE



EXIT 1

1

DESCRIPTION

3/20/17 JGS ECM/DMG

07/20/17 JGS EOM/DRMC
JOB NUMBER
17sd076

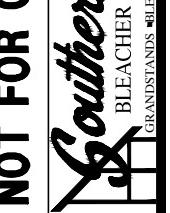
SHEET OF
10 **14**

A standard linear barcode is positioned horizontally across the page, centered below the article title.

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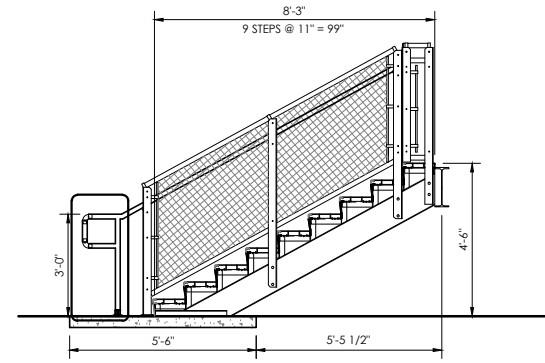
TITLE	
EL MONTE UNION H.S. DISTRICT	EL MONTE HIGH SCHOOL
EL MONTE, CALIFORNIA	
REV BY DATE DESCRIPTION	
JOB NUMBER	
17sd076	
SHEET	OF
11	14



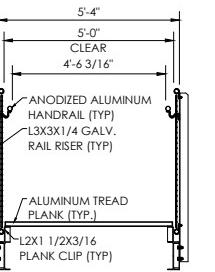
ALL CONCRETE & GRADE WORK
BY OTHERS

ALL DIMENSIONS & ELEVATIONS
TO BE FIELD VERIFIED
BEFORE FABRICATION

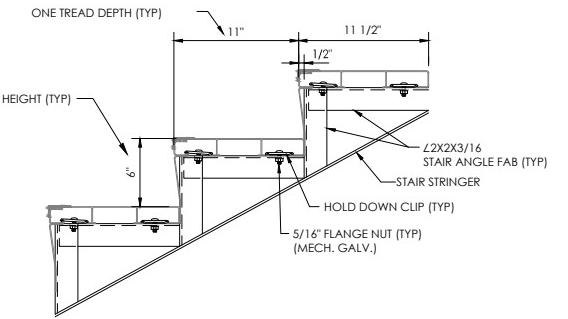
GRADE SHOULD NOT COVER TOP
OF ANY PIER OR GRADE BEAM
AND SHOULD BE WORKED TO MATCH
EXIT STEP & RAMP PAD ELEVATIONS



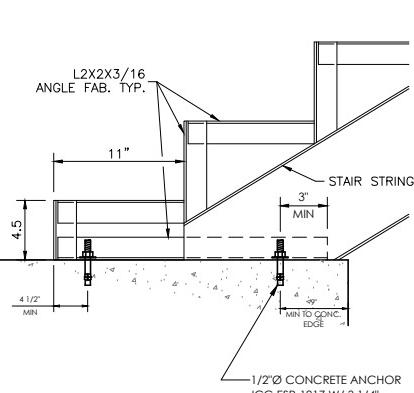
1 EXIT STAIR DETAIL (VISITOR SIDE)
11 NOT TO SCALE



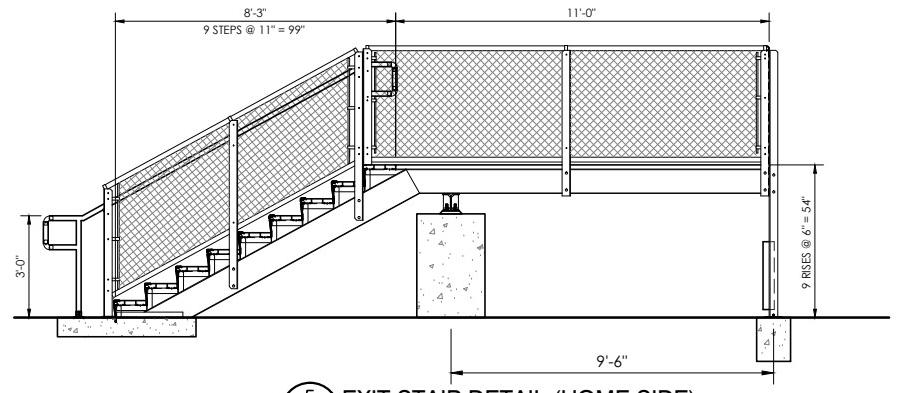
2 CONNECTION DETAIL
11 NOT TO SCALE



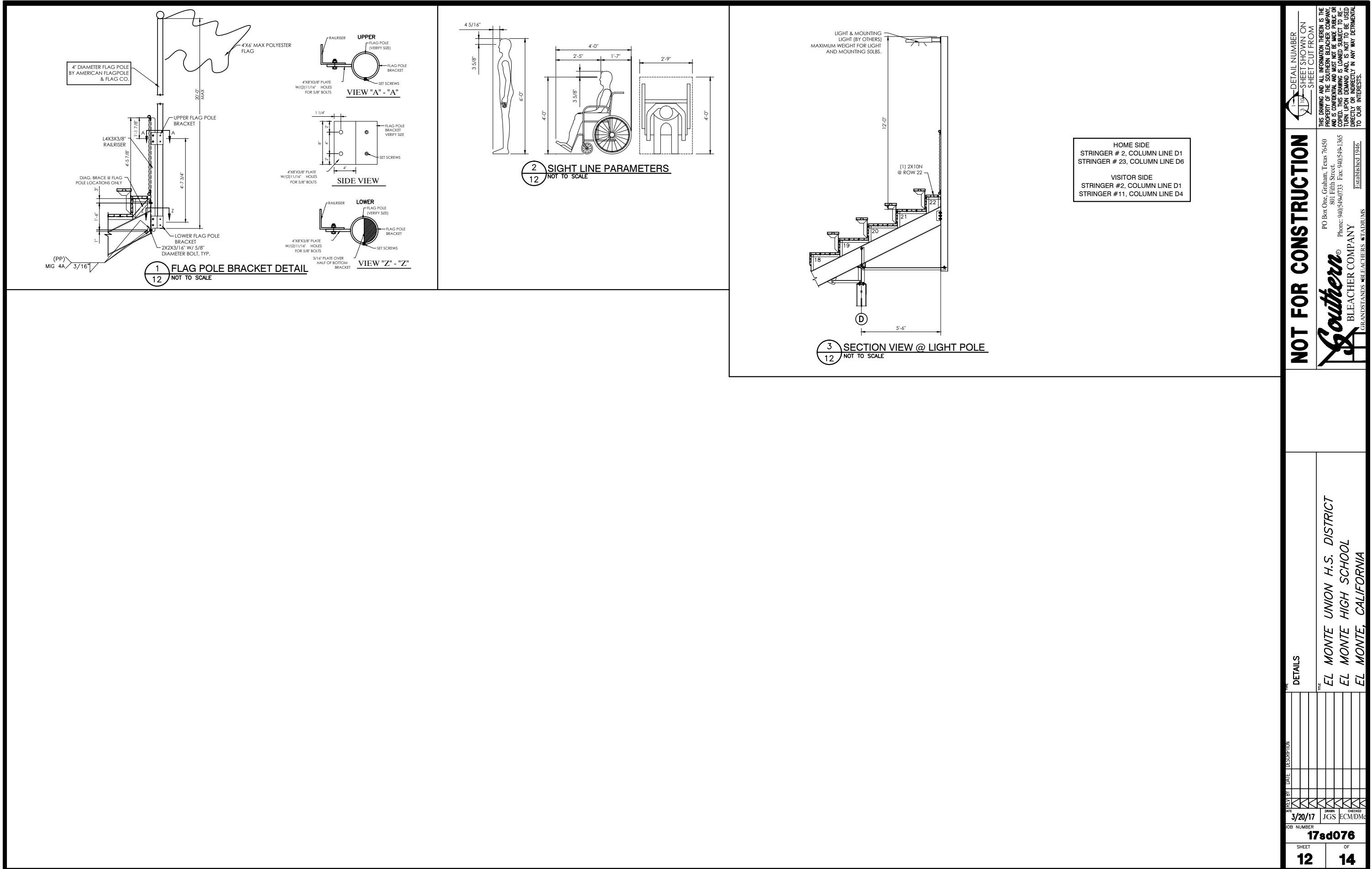
3 EXIT STEP (TREAD) DETAIL
11 NOT TO SCALE

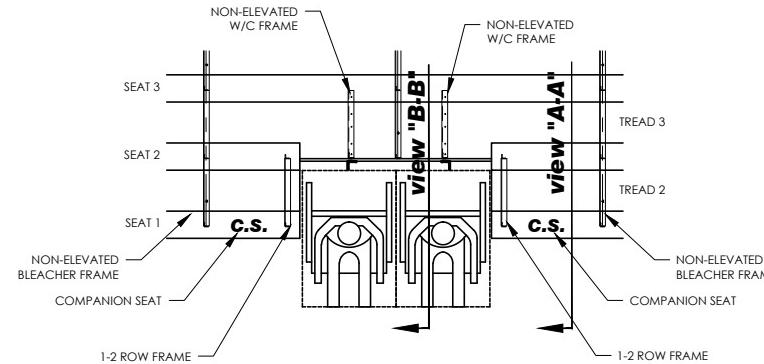


4 CONNECTION DETAIL
11 NOT TO SCALE

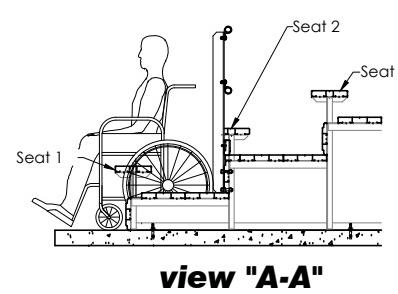


5 EXIT STAIR DETAIL (HOME SIDE)
11 NOT TO SCALE

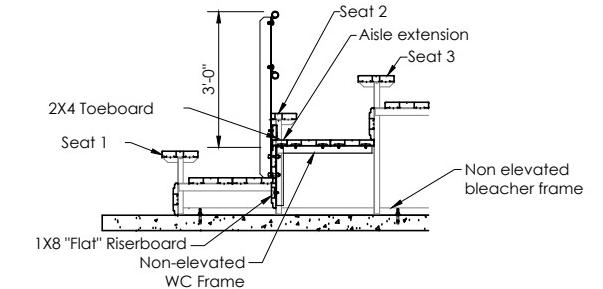




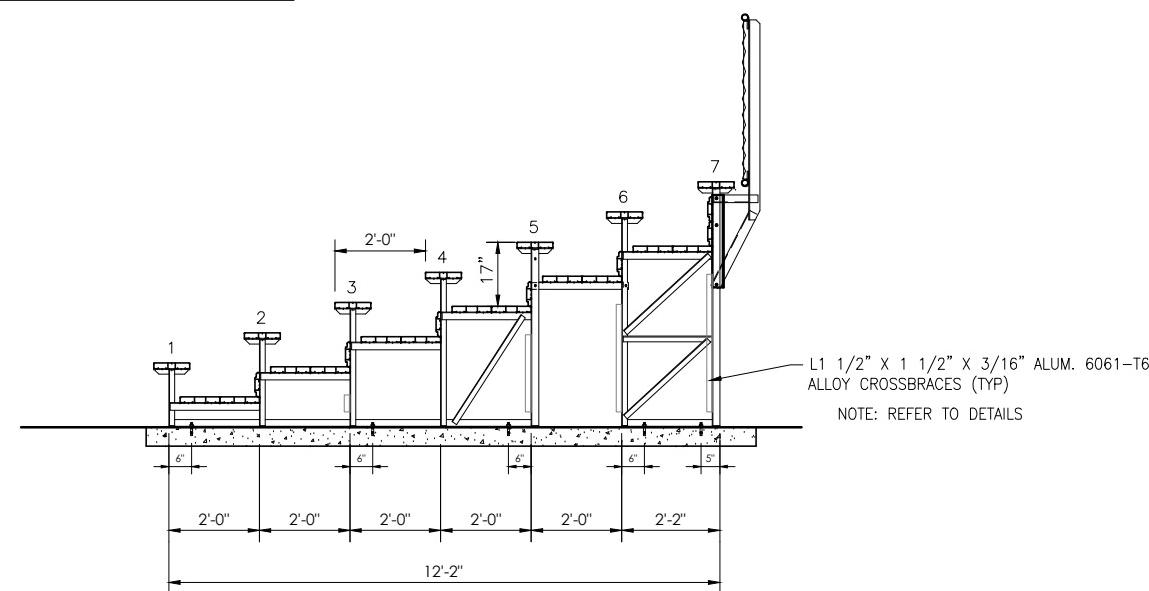
4
13 PLAN VIEW @ DOUBLE W/C AREA
NOT TO SCALE



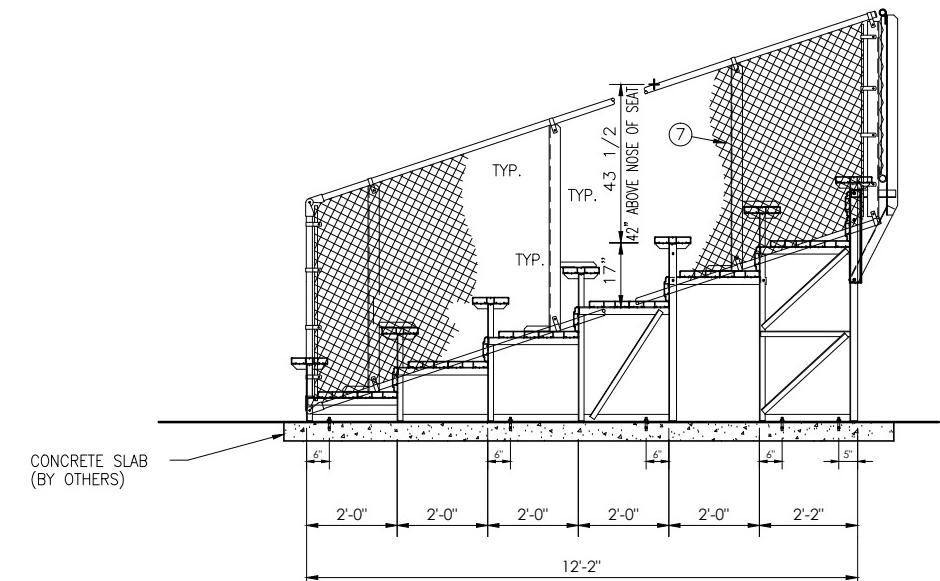
view "A-A"



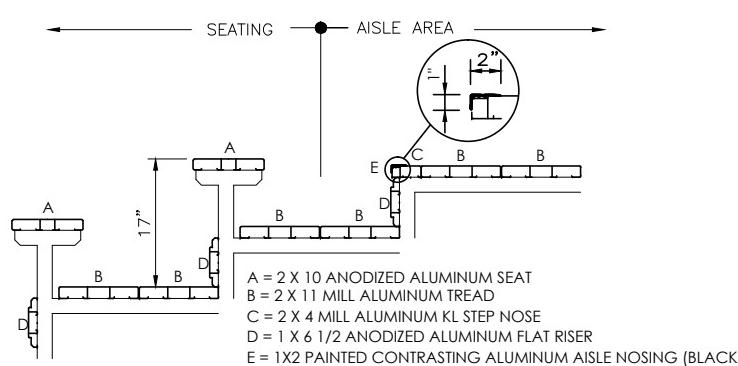
view "B-B"



1
13 SECTION VIEW: 7 ROW NON-ELEVATED
SCALE:NONE



2
13 SIDE VIEW: 7 ROW NON-ELEVATED
SCALE:NONE



3
13 PLANK ARRANGEMENT
1" = 1'-0"
8" X 24"

DESIGN LOADING
TREAD & SEAT AREA (GROSS AREA) 100psf.
SEAT (PERPENDICULAR SWAY) 10 lbs/lf.
SEAT (PARALLEL SWAY) 24lbs/lf.
HANDRAILS (PERPENDICULAR) 50 lbs/lf.
HANDRAILS (VERTICAL) 100 lbs/lf.
SEAT & TREAD 120 lbs/lf.

NOTES

- STRUCTURAL SHAPES MEET ONE OF THE FOLLOWING ASTM SPECIFICATIONS:
A572 GRADE 50, A529-50, OR A500 GRADE B.
- WELDS ARE ALL AROUND WITH TYPE ER70S-6 WIRE MIG.
- ALL STEEL TO BE HOT DIPPED GALVANIZED TO A.S.T.M. A-123-89 ae1.
- STRUCTURAL BOLTS ARE HOT DIPPED GALV. AND ARE EQUAL TO OR GREATER THAN A-307.
- ANODIZED ALUMINUM RAIL IS 1 1/4" NOMINAL PIPE SIZE.
- ANODIZED ALUMINUM SCH. 40 PIPE IS 1 1/4" NOMINAL PIPE SIZE.

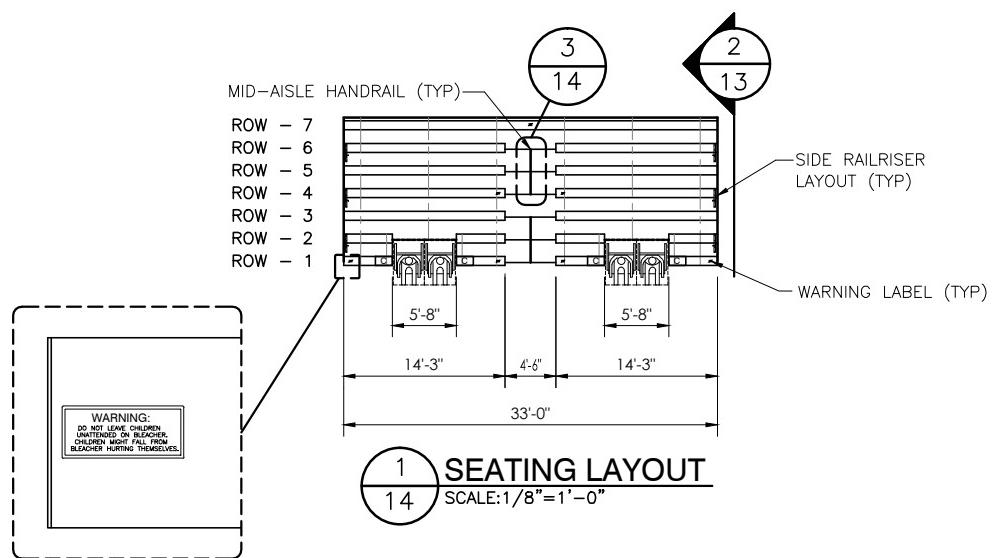
1 - DETAIL NUMBER
1 - SHEET NUMBER
1 - SHEET SHOWN ON
1 - SHEET CUT FROM
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PO Box One, Graham, Texas 76450
801 Fifth Street, Phone: 940/549-0733 Fax: 940/549-1365
Established 1946

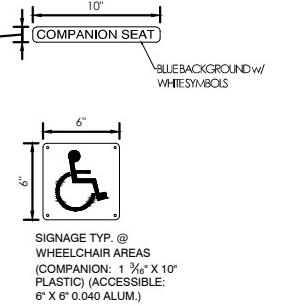
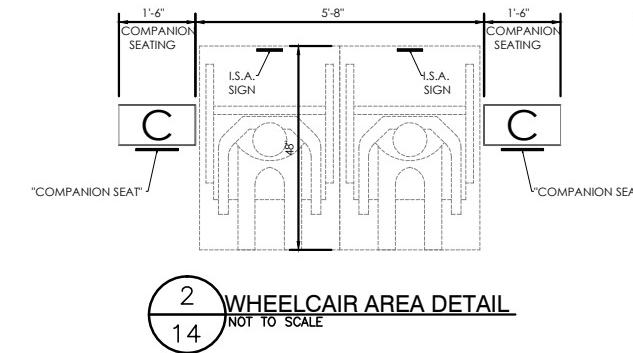
Southern®
BLEACHER COMPANY
GRANDSTANDS • BLEACHERS • STADIUMS

SIDE VIEW (ANGLE FRAME BLEACHERS)
8" RISE X 24" TREAD / 7 ROWS
TITLE: EL MONTE UNION H.S. DISTRICT
SUBTITLE: EL MONTE HIGH SCHOOL
LOCATION: EL MONTE, CALIFORNIA

REV BY DATE	DESCRIPTION
3/20/17	JGS ECM/DMC
JOB NUMBER: 17sd076	
SHEET	OF
13	14



106 TOTAL NET 18" SEATS
4 TOTAL 18" COMPANION SEATS
4 TOTAL NET 33" WHEELCHAIR SPACES
114 TOTAL SEATING CAPACITY



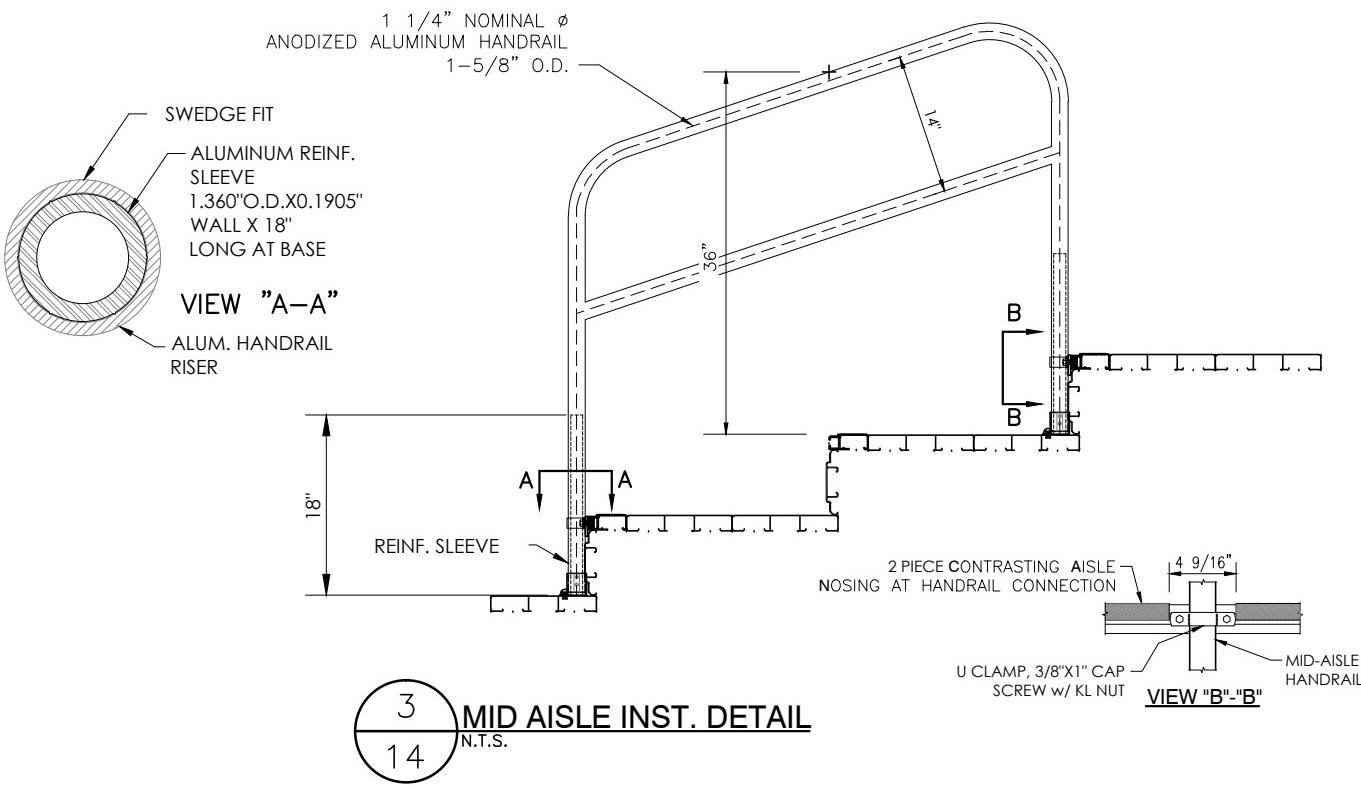
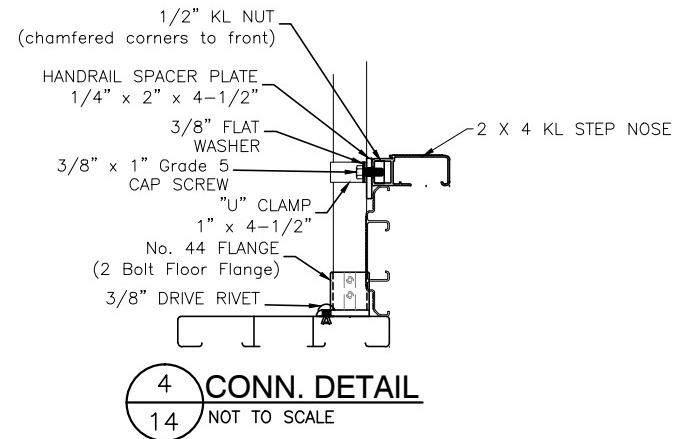
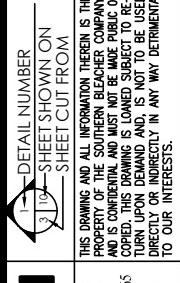
SIGNAGE TYP. @
WHEELCHAIR AREAS
(COMPANION: 1 3/16" X 10"
PLASTIC) (ACCESSIBLE:
6" X 6" 0.040 ALUM.)

NOT FOR CONSTRUCTION



DETAIL NUMBER
SHEET SHOWN ON
SHEET CUT FROM

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DIRECTLY OR INDIRECTLY IN ANY WAY DETERMINANT
TO OUR



DRAWN BY		DATE		REVIEWED BY		DATE		DESCRIPTION		TITLE	
										SEATING LAYOUT (ANGLE FRAME BLEACHER) 24" TREAD / 7 ROWS X 33'-0"	
										EL MONTE UNION H.S. DISTRICT	
										EL MONTE HIGH SCHOOL	
										EL MONTE, CALIFORNIA	
JOB NUMBER		17sd076									
SHEET		OF									
14		14									